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All amounts are calculated in domestic currency.

Grouped by Vendor ID

Total Received Quantity:	24.0000
Total Qty to Inspect (PO U/AD):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$556.04
Total Balance Due Quantity:	0.0000

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 1 ... Continued

THYSSENKRUPP MATERIAUX NA EFFECTUERONT LEUR
INVENTAIRE JEUDI 4 & VENDREDI, LE 4 & 5 SEPT/2014
AUCUNE LIVRAISON NI RECEPTION NE SERA FAITE
PENDANT CES JOURS. LE BUREAU DES VENTES SERA OUVERT
THYSSENKRUPP MATERIAUX NA WILL BE CONDUCTING THEIR
INVENTORY SEPT 4 & 5, 2014. NO SHIPMENTS/RECEIVING
WILL BE DONE. THE SALES OFFICE WILL REMAIN OPEN.
***UNE SURCHARGE D'ENERGIE DE \$25.00
SERA AJOUTEE A CHAQUE COMMANDE.***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.
ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

Heat Number
Z00158144

*** Chemical Analysis ***

TOTAL:

Wt LBS	PCS	Quantity	Tags	PCS
271	2	24 FT	1	2
271				

1 BDL R400 Z00158144
Tag No 168749
Heat Number
ALUMINUM ROUND BAR 6061-T6511
3.50" DIA X 144.0000"
1) Our order PEC-710592-1 Your PO # 25352

B I L L O F L A D I N G

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANCO
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 13Aug14 at 15:15 From VFW
No: VIM 432960

Via VIM DELIVER RUSH ***
FOB CONCORD
Frt PREPAID
Route 0 - 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 2 Last

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B I L L O F L A D I N G

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600*
*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.
*** WE HAVE IT! *** TEL. 800-926-2600 ***

Ship From: THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANÇ
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship To: DART AEROSPACE (1)

No: VIM 432960
Ship Date 13Aug14 at 15:15 From VFW
Ship Date 13Aug14 at 15:15 From VFW

Probill
Via VIM DELIVER RUSH ***
FOB CONCORD
Frt PREPAID
Route 0 - 0 Manifest
Vhicle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G

THYSSENKRUPP MATERIALS NA

Certificate of Mill Test Results

BL VIM-432960-001

13 Aug 14

Analysis faite par un laboratoire qualifié.

SIGNATURE

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le producteur du matériau. Les données résultant de

ALUMINUM ROUND BAR 6061-T6511
550" DIA X 144.000"
PART NO.

PO Ref 25352

KAISER
ALUMINUM
FABRICATED PRODUCTS

CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: VIM-626901-1		SHIP DATE: 07/08/2014		SHIP TO: 1222.000 LB		QUANTITY: 9.000 PCS		BL NUMBER: 609393		DWM/DAP/THKNS: 6061		WIDTH: 12.000 FT		LENGTH: 12.000 FT		TEMPER: X2	
PRODUCT DESCRIPTION: KAISERSELECT PRECISION ROD 3.500 +/- .012		KAISER LOT NUMBER: 6061		ALLOY: 6061		TEMPER: X2		SHIP DATE: 07/08/2014		DWM/DAP/THKNS: 6061		WIDTH: 12.000 FT		LENGTH: 12.000 FT		TEMPER: X2	
CUSTOMER PART NUMBER: R53/STK		SHIP DATE: 07/08/2014		DWM/DAP/THKNS: 6061		WIDTH: 12.000 FT		LENGTH: 12.000 FT		TEMPER: X2		SHIP DATE: 07/08/2014		DWM/DAP/THKNS: 6061		WIDTH: 12.000 FT	
THYSSENKRUPP CANADA		4700 BOIS FRANCO		ST LAURENT, PQ H4S 1A7 CANADA		THYSSENKRUPP CANADA		4700 BOIS FRANCO		ST LAURENT, PQ H4S 1A7 CANADA		THYSSENKRUPP CANADA		4700 BOIS FRANCO		ST LAURENT, PQ H4S 1A7 CANADA	

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
200158144	0001	1	53.5	50.5	16.6	R3	94	N/A
200158144	0001	2	55.0	52.1	15.8	R3	93	N/A
200158144	0001	3	54.2	51.3	15.4	R3	95	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Pb	Bi	Zr	Ea	Tot
Maximum	0.30	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	0.05	0.15
Minimum	0.43	0.06	0.15	0.00	0.80	0.04	0.00	0.03	NA	NA	0.00	0.00
103988	.75	.28	.28	.09	.93	.09	.02	.00	.00	.00	.01	.03

Applicable Requirements:

PER ASTM-B221-13, SPECIFIED ASME-SB221 1998 SEC II PER AMS-QQ-A-200/8 (REAF 2012)
UNSH A96061 MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/76 ELEVATED MINIMUM
MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA. MELTED IN USA.
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.
CERTIFICATION
Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested in accordance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Almeo L. Macnowski, Quality & Technology Manager

Almeo L. Macnowski

Plant Serial: 00141210
Kaiser Order Number: 669554
Line Item: 001

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO25353

Purchase Order Date 8/11/2014

PO Print Date 8/11/2014

Page Number 1 of 1

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL-C/O T27540/PO BOX 4275,POSTAL "A"
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444
Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:
Vendor's TRUCK
Buyer
Customer POID
Customer Tax #
Terms
Net 30
CAD
FCA - (Free Carrier)

Line Nbr	Reference	Description/ Mfg ID	Reg Date/ Taxable	CD	Reg Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6R3.500	6061 RD bar 3.50	8/11/2014	Yes	24.00	\$25.26	\$606.30
Line Comments							
Delivery Comments							
Promise Date							
8/13/2014							
Line Total:							\$606.30

2	71401-45		8/11/2014	No	0.00	\$0.00	\$0.00
Procurement Quality Clauses							
A005 RIGHT OF ENTRY							
A012 CHEMICAL AND PHYSICAL TEST REPORTS							
A026 CERTIFICATION OF MATERIAL CONFORMANCE							
A040 NOTIFICATION OF QUALITY ESCAPE							
A041 QUALITY MANAGEMENT SYSTEM							
A042 DART NOTIFICATION BY SUPPLIER							
A043 RETENTION OF QUALITY DOCUMENTS							
Line Total:							\$0.00

8/14-8-14

PO Total: \$606.30

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1 Change Date: 8/11/2014

M. Grogan